

# Certificate

of conformity of the factory production control

In compliance with Regulation (EU) No. 305/2011  
of the European Parliament and of the Council of 9 March 2011 (the CPR), this certificate  
applies to the construction product:

## **structural components and kits for steel structures to EXC 3 according to the standard EN 1090-2:2018+A1:2024**

for load-bearing structures in all types of buildings, method of declaring compliance: 1, 2, 3a, 3b  
according to the standard EN 1090-1:2009+A1:2011 placed on the market under the name or the  
trade mark of:

Name of the manufacturer: **Fabryka Kotłów SEFAKO S.A.**, Przemysłowa 9, 28-340 Sędziszów, Poland  
and produced in the  
manufacturing plant: **Fabryka Kotłów SEFAKO S.A.**, Przemysłowa 9, 28-340 Sędziszów, Poland

This certificate attests that all provisions concerning the assessment and verification of  
constancy of performance described in annex ZA of the standard

### **EN 1090-1:2009+A1:2011**

under system 2+ are applied and that  
the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on **18.07.2025** and will remain valid as long as neither the  
harmonised standard, the construction product, the AVCP methods nor the manufacturing  
conditions in the plant are modified significantly, unless suspended or withdrawn by the notified  
factory production control certification body.

The range, execution class and welding processes used are set out in the appendix.

Certificate no. **2274-CPR-0167-2025**

Katowice, 18.07.2025

Certifier  
Małgorzata Stasiak

Notified Body No. 2274  
**TÜV NORD Polska Sp. z o.o.**  
Ul. Mickiewicza 29,  
40-085 Katowice  
tuv-nord.pl



AC 103

Product Certification Body  
accredited by PCA, No. AC 103

# Appendix

to the certificate of conformity of factory production control no. 2274-CPR-0167-2025

## 1. Scope and performance class:

Manufacturing of load-bearing structural components and kits for steel structures to class EXC 3 according to the standard EN 1090-2:2018+A1:2024

Constancy of performance declaration method: ZA.3.2; ZA.3.3; ZA.3.4 & ZA.3.5

## 2. Technical specifications applied:

EN 1090-1:2009+A1:2011  
EN 1090-2:2018+A1:2024

## 3. Manufacturing Plant:

Fabryka Kotłów SEFAKO S.A., Przemysłowa 9, 28-340 Sędziszów, Poland

## 4. Welding processes and basic materials:

| Welding process<br>(acc. to PN-EN ISO 4063:2023-10)               | Material group<br>(acc. to ISO/TR 15608:2017) | Material specifications                     |
|-------------------------------------------------------------------|-----------------------------------------------|---------------------------------------------|
| 111, Manual metal arc welding                                     | 1.1; 1.2                                      | EN 10025-1 to 6<br>EN 10210-1<br>EN 10219-1 |
| 121, Submerged arc welding with solid wire electrode              | 1.1; 1.2                                      |                                             |
| 135, MAG welding with solid wire electrode                        | 1.1; 1.2                                      |                                             |
| 136, MAG welding with flux cored electrode                        | 1.1; 1.2                                      |                                             |
| 138, MAG Metal active gas welding with metal cored electrode      | 1.1; 1.2                                      |                                             |
| 141, TIG welding with solid filler material                       | 1.1; 1.2                                      |                                             |
| 783, Drawn arc stud welding with ceramic ferrule or shielding gas | 1.1; 1.2                                      |                                             |

## 5. Responsible welding coordinators:

The manufacturer has the personnel responsible for welding supervision in accordance with the requirements of PN-EN ISO 14731:2019-05; qualification level C certificate number PL-IWE-00349/2008.

## 6. Remarks: -

Notified Body No. 2274

Product Certification Body accredited  
by PCA, No. AC 103